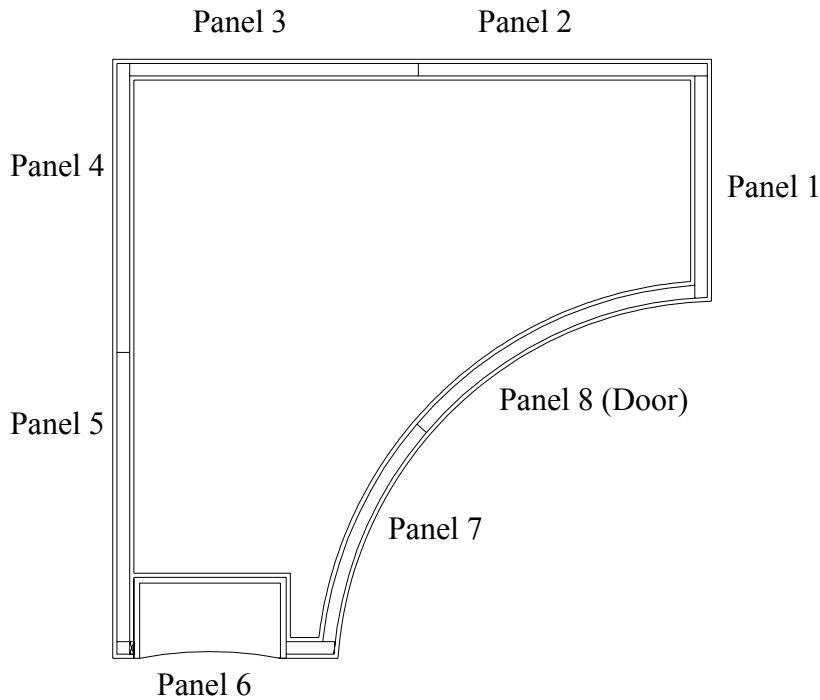


# Alta Addendum

Congratulations on the purchase of your new Alta Sauna. Because of its unique design some special assembly considerations are necessary. Please read your Modular/Panel Built Installation Instructions first and then refer to this addendum to assemble your room.



**A.** Layout your base frame on the floor noting how the front wall will make a gradual concave curve.

**A.** Start assembling your walls with panel 2 and continue around in numerical order till you reach panel 6 which contains your shelving unit.

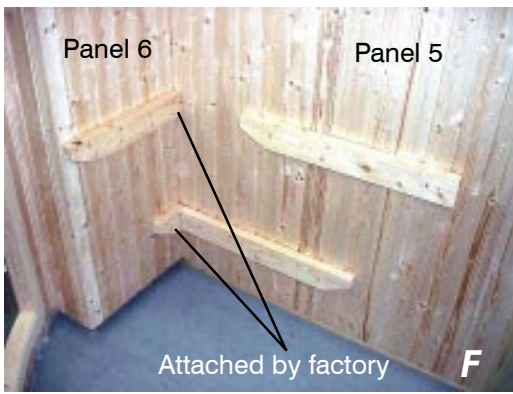
**B.** Panel 6 is positioned so the shelves face outward.

**C.** Panels 7 & 8 are both concave curved. Place them on the base frame in the same way as the others and finish with panel 1.

**D.** On the top of panel 6 there is an extra cleat with 2 pre-drilled holes. Using 3" screws, fasten panel 6 to panel 5 by running the screws horizontally through the cleat and into panel 6.

**E.** Your top plate will have 2 curved sections. They are labeled and will be placed into position as shown by the photo.

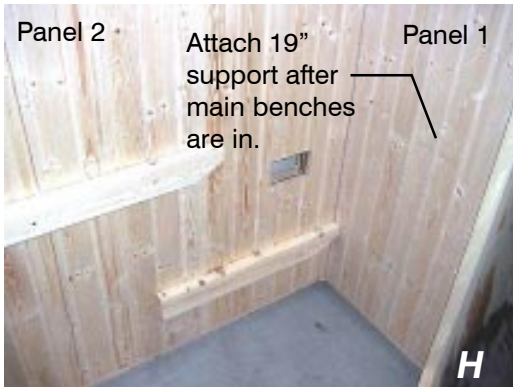




**F.** Notice that 2 bench supports have already been attached to the interior of panel 6. You will now need to attach both an upper and lower bench support to panel 5.

**G.** Use the pencil lines as a guide for positioning your bench supports.

**NOTE:** There are 5 bench supports you will need to attach. 4 of them are 24" long and the 5th is 19". The 19" support will be attached *after* your main lower bench is in place.



**H.** Attach 2 of the 24" bench supports to panel 2 leaving the 19" support for later or you will not be able to install your main lower bench.



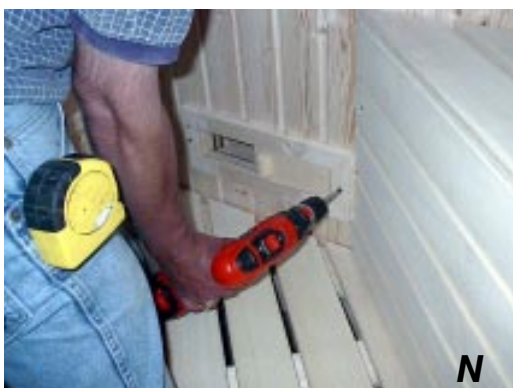
**I.** Place your heater base into the back corner of the room

**J.** With the help of another person, place your heater on the base and tuck it as far into the corner as possible. It is OK for the heater to rest against the back 2 wall panels



**K.** Place your lower main bench on the lower bench supports.

**L.** Place your upper main bench on the bench supports and then install your 19" support on panel 1 (photo H).



**M.** Fasten your upper bench skirt to the walls using 2 screws on each side. **NOTE:** This bench skirt is not fastened to the upper bench frame like standard bench skirts.

**N.** Position your vent valve on the wall and fasten it.

**O.** Put both your upper L-Benches in place and bolt them to the upper main bench.



**P**



**Q**

**P.** Making sure they are level, fasten your 4 backrests to the 4 walls. Mount your longest backrest first along panels 2 & 3 followed by your second longest on panels 4 & 5.

**Q.** The shortest of all 4 backrests will be mounted on panel 6. **NOTE:** When mounting this backrest use 1-1/4" screws instead of 2" to insure you do not run the screw through the face of the shelving unit. A sign has been placed on this wall panel to warn you of this.



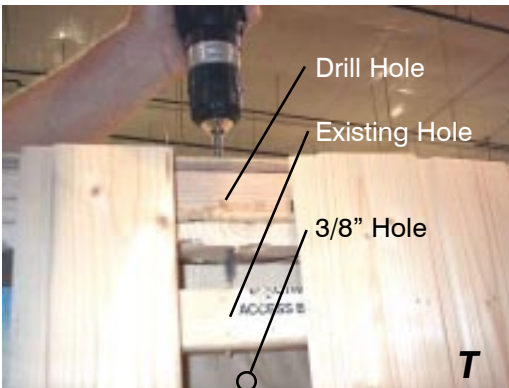
**R**



**S**

**R.** With the help of one or more person, place your ceiling panel on the top of the room and fasten it.

**S.** Note the electrical access on the back side of panel 4. On the corresponding piece of T&G on the interior of the room, measure down 5" from the ceiling and drill a 3/8" hole centered on this piece of T&G.



**T**



**U**

**T.** Drill a 3/8" hole through the ceiling. This hole should be aligned with the existing holes visible through your electrical access.

**U.** From the inside of the room feed the 2 valence lighting wires through the 3/8" hole, out the backside of the electrical access and up through the ceiling panel.



**V**



**W**

**V.** Fasten your light valence to panels 4 & 5 with its top about 3" from the ceiling.

**W.** Mount your transformer to the top of the room and refer to its instructions for electrical connection.



**X**



**Y**

**X.** Mount your 3 puck lights into the ceiling by simply pressing them into the holes.

**Y.** Install your 1" x 1/4" cove trim on both interior and exterior of your room where the walls meet the ceiling.